

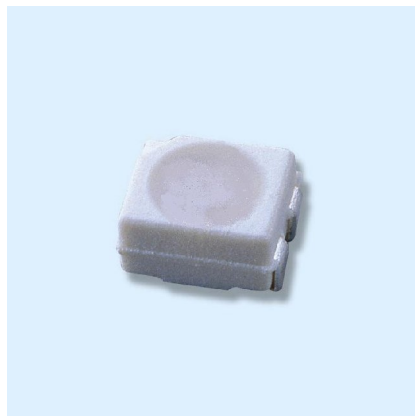
Technical Data Sheet

Full Color Top LEDs

67-23/R6GHBHC-B05/2T

Features

- P-LCC-4 package.
- White package.
- Optical indicator.
- Colorless clear window.
- Pb-free.
- The product itself will remain within RoHS compliant version.



Descriptions

- The 67-23 series is available in soft red, green, blue and yellow. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

Applications

- Telecommunication: indicator and backlighting in telephone and fax.
- Flat backlight for LCD's, switches and symbols.
- Light pipe application.
- General use.

Device Selection Guide

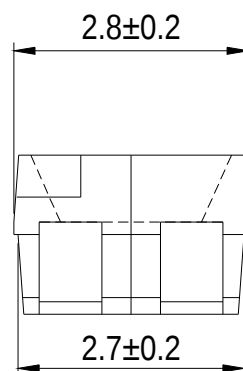
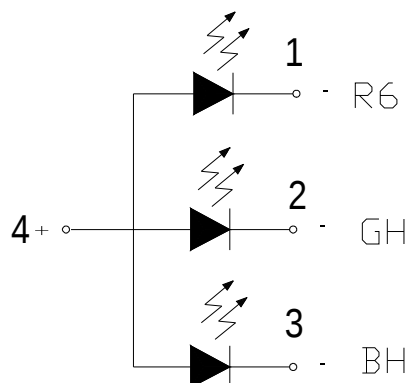
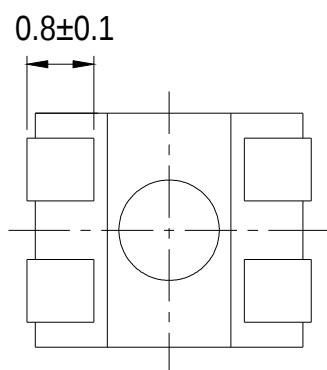
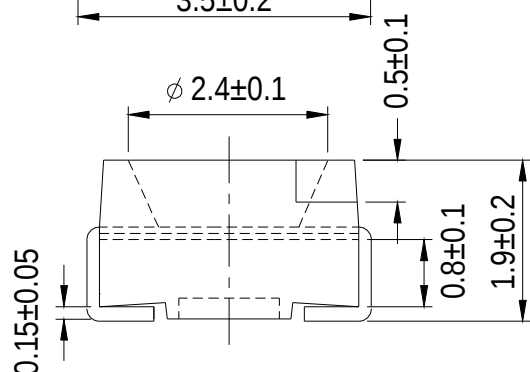
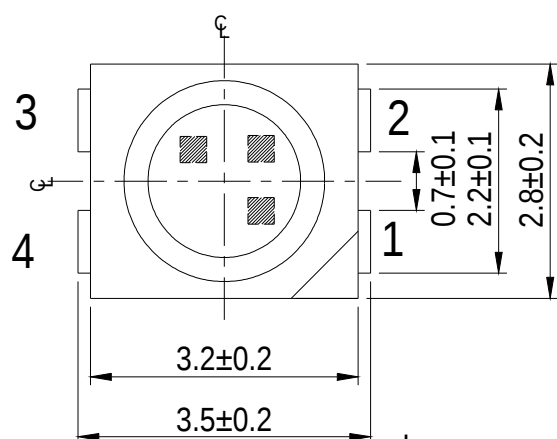
Chip		Emitted Color	Lens Color
Type	Material		
R6	AlGaInP	Brilliant Red	Water Clear
GH	InGaN	Brilliant Green	
BH	InGaN	Blue	

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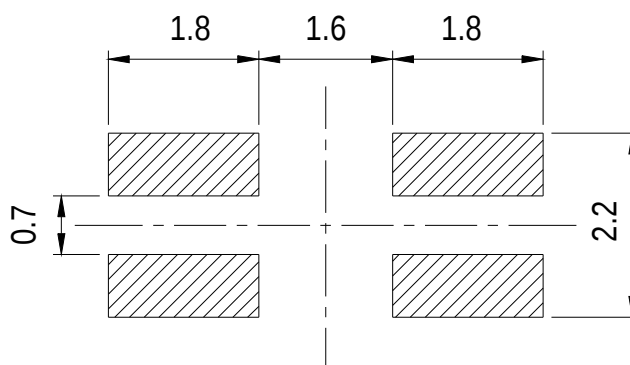
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Package Outline Dimensions



For reflow soldering(propose)



Notes: All dimensions are in millimeters.

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Absolute Maximum Ratings (Ta=25)

Parameter	Symbol	Rating		Unit
Reverse Voltage	V _R	5		V
Forward Current	I _F	R6	25	mA
		GH	25	
		BH	25	
Operating Temperature	Topr	-40 ~ +85		
Storage Temperature	Tstg	-40~ +100		
Electrostatic Discharge(HBM)	ESD	R6	2000	V
		GH	150	
		BH	150	
Power Dissipation	Pd	R6	120	mW
		GH	110	
		BH	110	
Peak Forward Current(Duty 1/10 @ 1KHz)	I _{FP}	R6	100	mA
		GH	100	
		BH	100	
Soldering Temperature	Tsol	Reflow Soldering : 260 for 10 sec.		
		Hand Soldering : 350 for 3 sec.		

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Electro-Optical Characteristics (Ta=25 °C)

Parameter	Symbol		Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I _v	R6	112	-----	285	mcd	I _F =20mA
		GH	180	-----	715		
		BH	72	-----	180		
Peak Wavelength	λ _p	R6	-----	632	-----	nm	I _F =20mA
		GH	-----	518	-----		
		BH	-----	468	-----		
Dominant Wavelength	λ _d	R6	621	-----	631	nm	I _F =20mA
		GH	520	-----	530		
		BH	465	-----	475		
Spectrum Radiation Bandwidth	λ	R6	-----	20	-----	nm	I _F =20mA
		GH	-----	35	-----		
		BH	-----	35	-----		
Forward Voltage	V _F	R6	-----	2.0	2.4	V	I _F =20mA
		GH	-----	3.4	3.95		
		BH	-----	3.4	3.95		
Viewing Angle	2 θ 1/2		-----	120	-----	deg	I _F =20mA
Reverse Current	I _R	R6	-----	-----	10	μ A	V _R =5V
		GH	-----	-----	50		
		BH	-----	-----	50		

Notes:

- 1.Tolerance of Luminous Intensity ±11%
- 2.Tolerance of Dominant Wavelength ±1 nm

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Bin Rang of Luminous Intensity

Chip	Bin	Min	Max	Unit	Condition
R6	R	112	180	mcd	I _F =20mA
	S	180	285		
GH	S	180	285		
	T	285	450		
	U	450	715		
BH	Q	72	112		
	R	112	180		

Bin Rang of Dominate Wavelength

Chip	Bin	Min	Max	Unit	Condition
R6	FF1	621	626	nm	I _F =20mA
	FF2	626	631		
GH	X	520	525		
	Y	525	530		
BH	X	465	470		
	Y	470	475		

Notes:

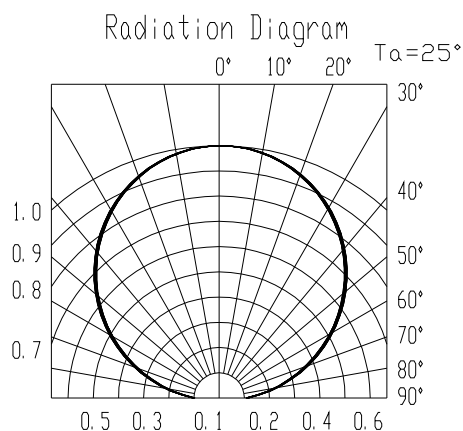
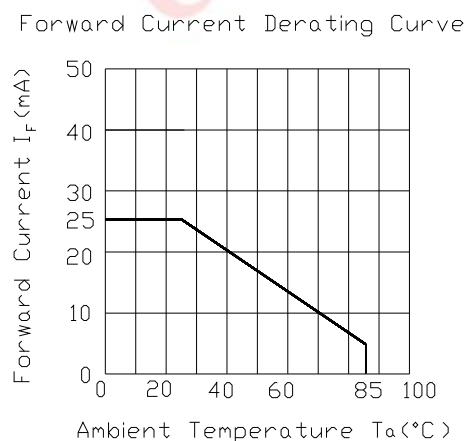
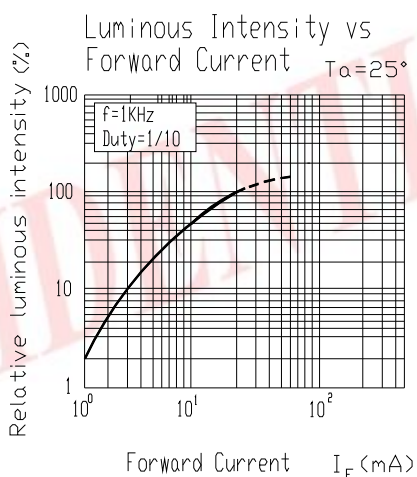
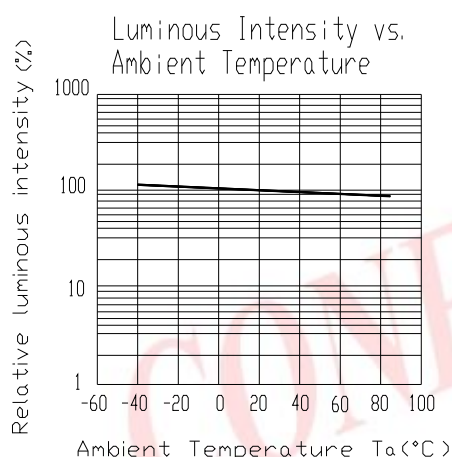
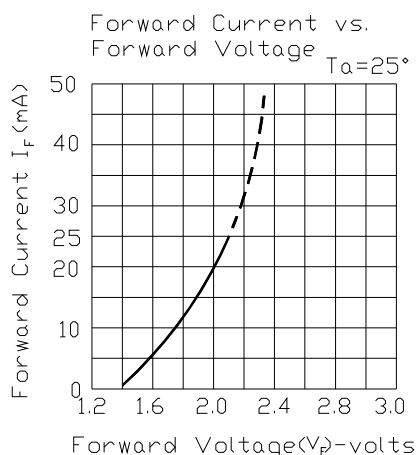
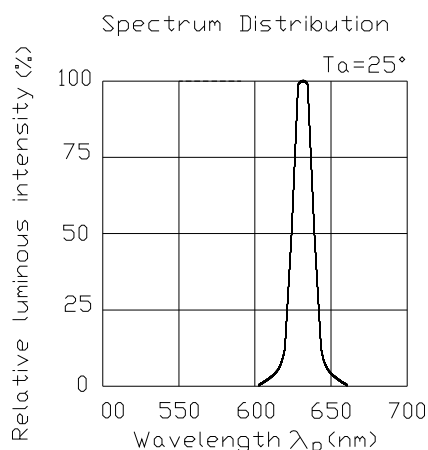
- 1.Tolerance of Luminous Intensity $\pm 11\%$
- 2.Tolerance of Dominant Wavelength ± 1 nm

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Typical Electro-Optical Characteristics Curves (R6)

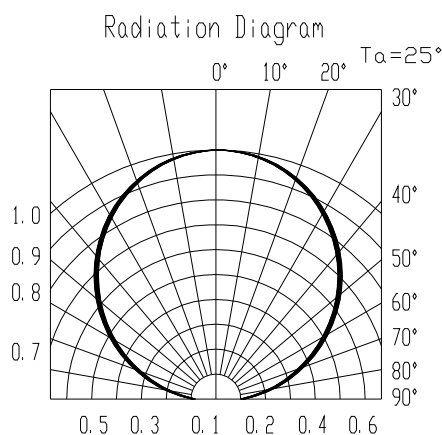
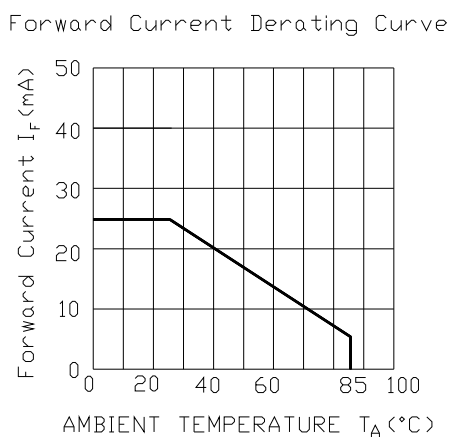
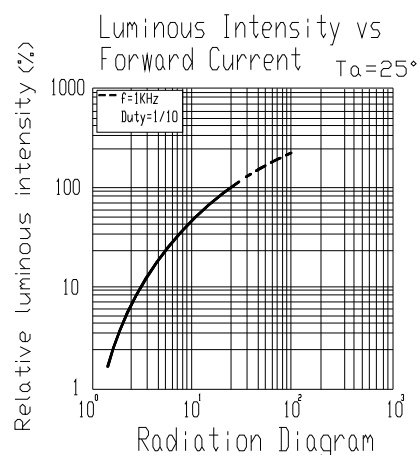
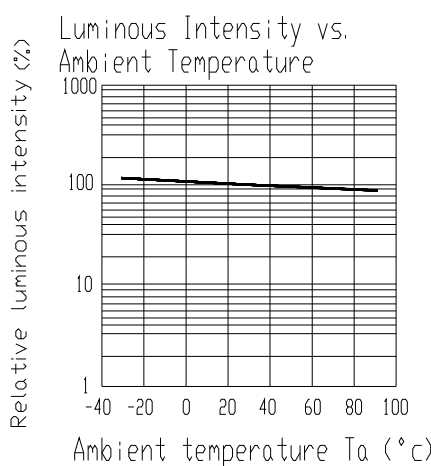
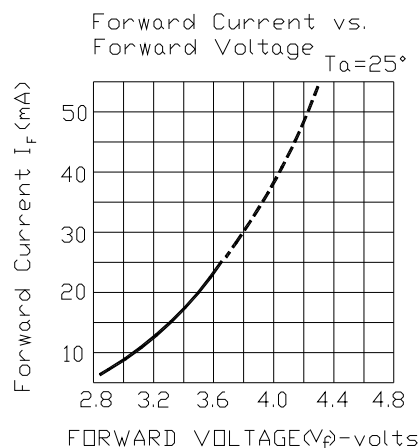
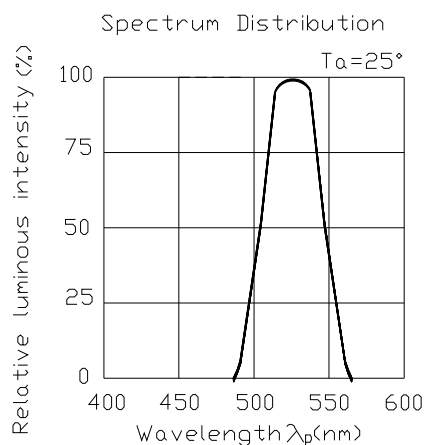


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Typical Electro-Optical Characteristics Curves (GH)

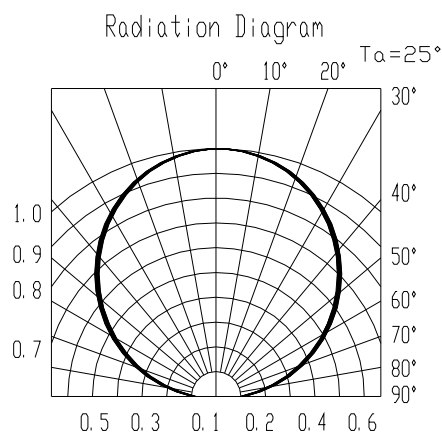
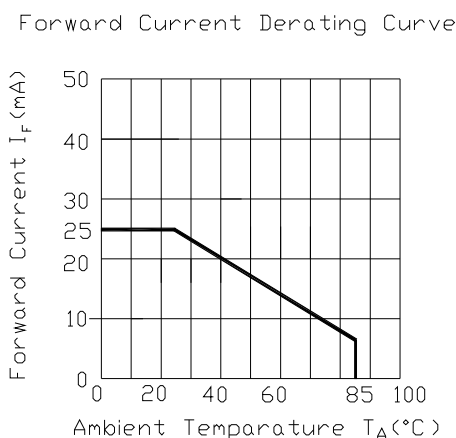
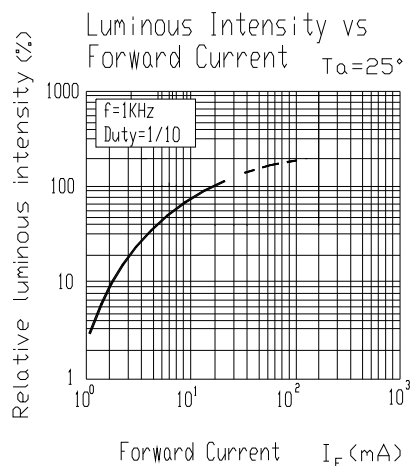
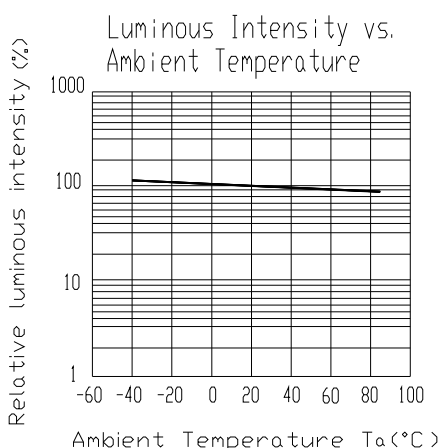
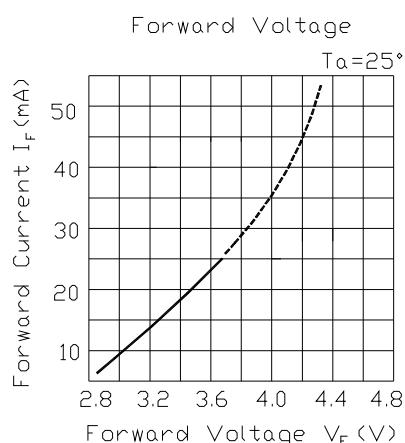
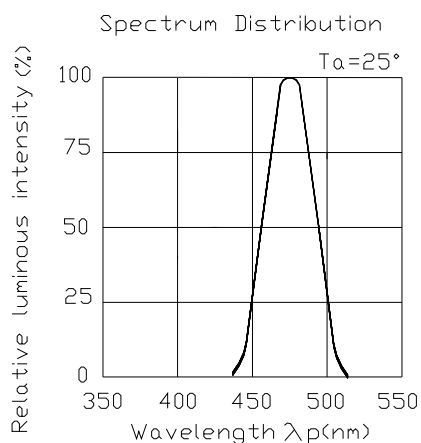


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Full Color Top LEDs

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Typical Electro-Optical Characteristics Curves (BH)



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Full Color Top LEDs

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Label Explanation

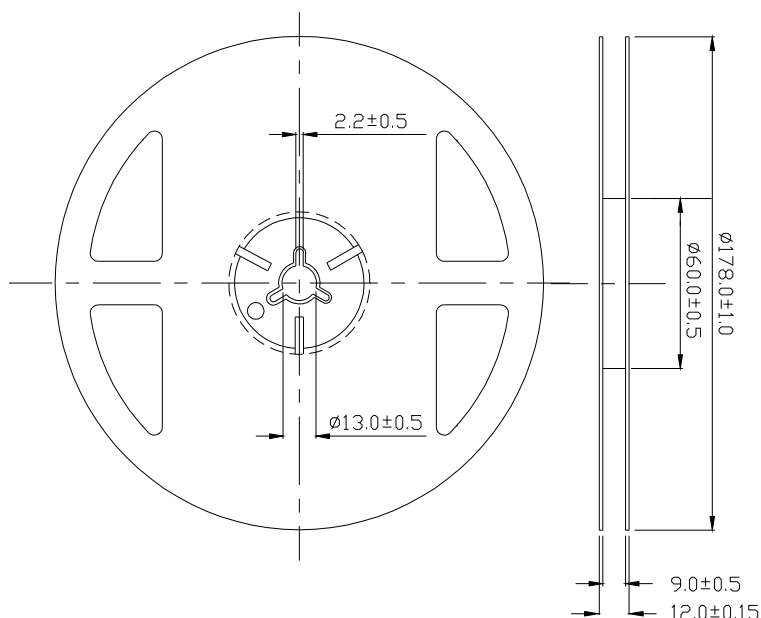
CAT: Luminous Intensity Rank

HUE: Dom. Wavelength Rank

REF: Forward Voltage Rank

	EVERLIGHT	
CPN : P/N : XXXXXXXXXXXXX XXXXXXXXXXXXXXX		
QTY : XXX XXXXXXXXXXXXXXX	CAT : XXX HUE : XXX REF : XXX	
LOT NO : XXXXXXXXXX XXXXXXXXXXXXXXX		
Reference : XXXXXXXX XXXXXXXXXXXXXXX		
MADE IN TAIWAN		

Reel Dimensions



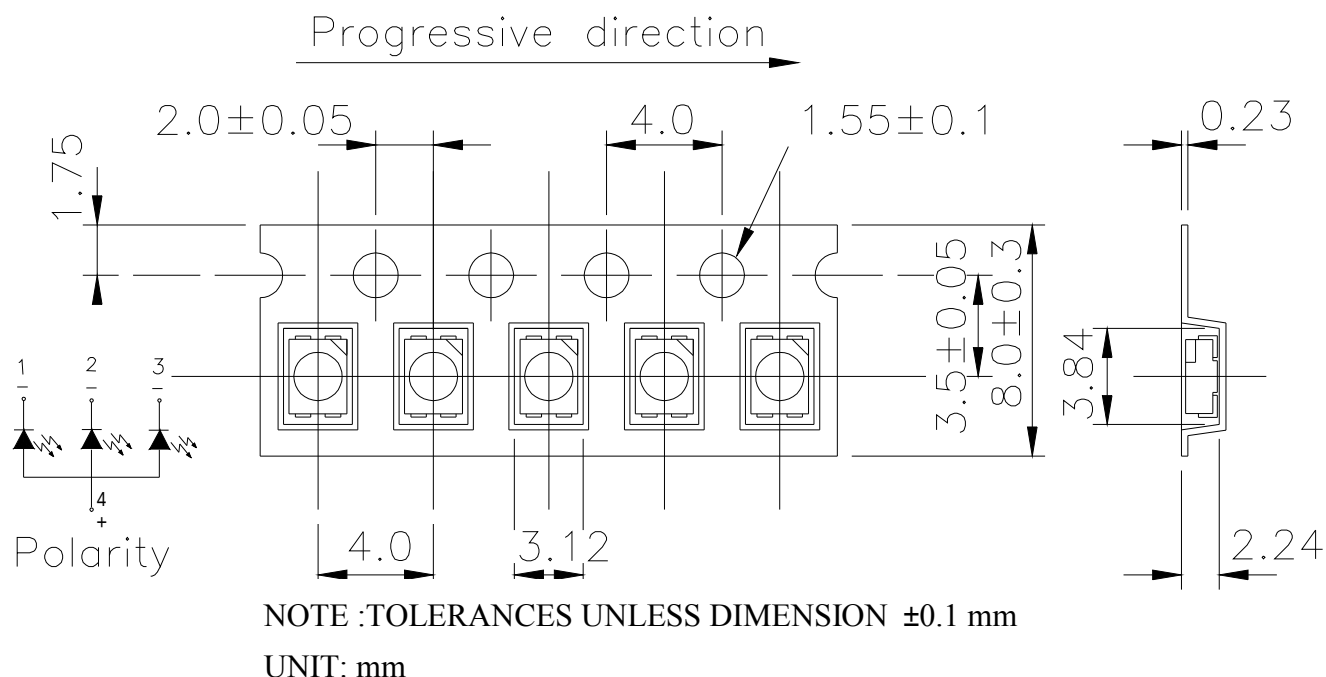
Note: Tolerances Unless Dimension $\pm 0.1\text{mm}$,Unit = mm

Technical Data Sheet

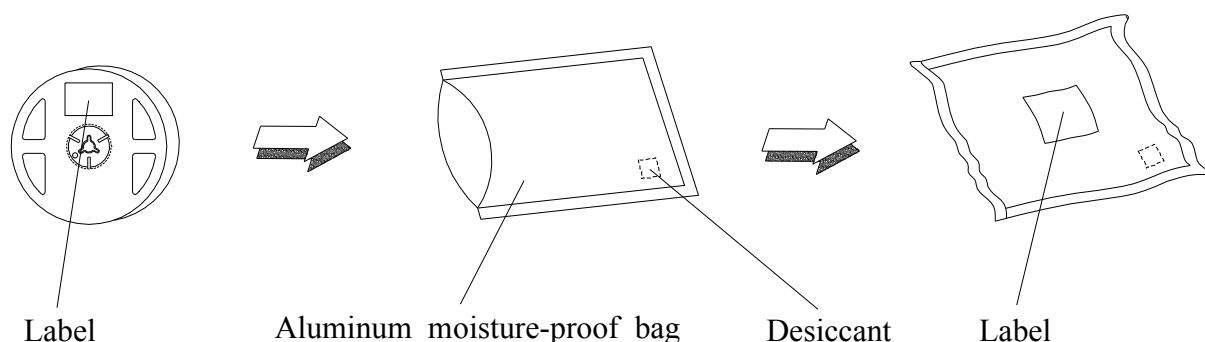
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Carrier Tape Dimensions: Loaded Quantity 2000 pcs Per Reel



Moisture Resistant Packaging



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Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp. : 260 ±5 Max 10 sec.	6 min	22 PCS.	0/1
2	Temperature Cycle	H : +100 15min ↓ 5 min L : -40 15min	300 Cycles	22 PCS.	0/1
3	Thermal Shock	H : +100 5min ↓ 10 sec L : -10 5min	300 Cycles	22 PCS.	0/1
4	High Temperature Storage	Temp. : 100	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Temp. : -40	1000 Hrs.	22 PCS.	0/1
6	DC Operating Life	I _F = 20 mA	1000 Hrs.	22 PCS.	0/1
7	High Temperature / High Humidity	85 /85%RH	1000 Hrs.	22 PCS.	0/1

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Precautions For Use

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

2.1 Do not open moisture proof bag before the products are ready to use.

2.2 Before opening the package: The LEDs should be kept at 30 °C or less and 90%RH or less.

2.3 After opening the package: The LED's floor life are 72 hours under 30 °C or less and 60% RH or less.

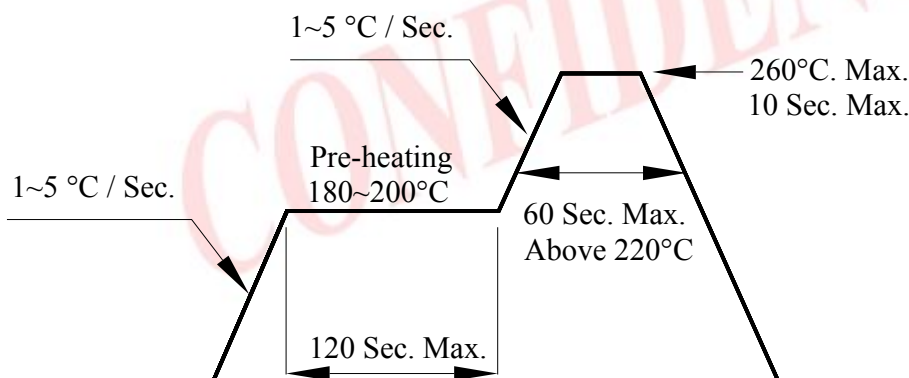
If unused LEDs remain, it should be stored in moisture proof packages.

2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60±5 °C for 24 hours..

3. Soldering Condition

3.1 Pb free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

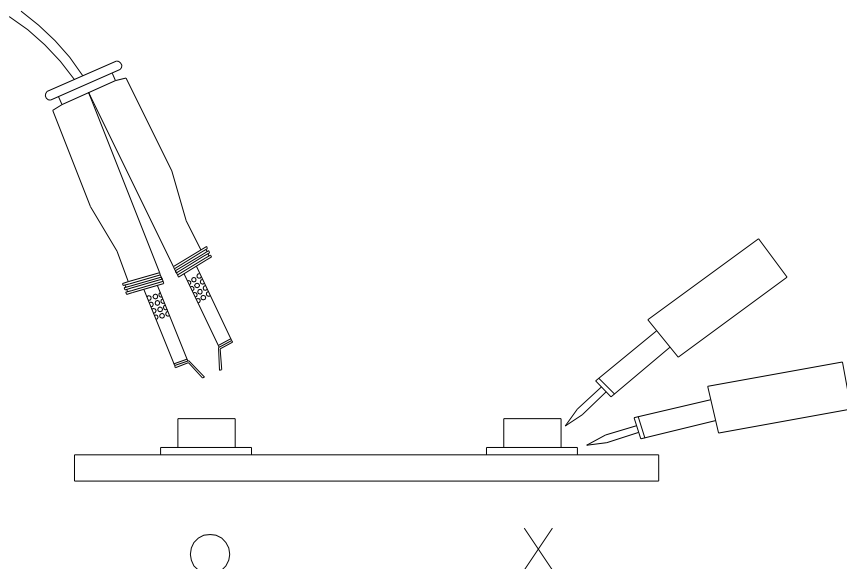
3.4 After soldering, do not warp the circuit board.

Technical Data Sheet**Full Color Top LEDs****67-23/R6GHBHC-B05/2T****4.Soldering Iron**

Each terminal is to go to the tip of soldering iron temperature less than 350 for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

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